

Ingersoll Rand fastening portfolio

Ingersoll Rand offers a full line of production fastening equipment, including air and electric screwdrivers, nutrunners, drills, riveters, pulse tools, as well as hand-held and multipindle fixtured DC nutrunners. Whether you need a solution for a single, specific application or an entire assembly line, you can trust our century of tool design experience to meet your needs.



AIR IMPACT SCREWDRIVERS



Inlines

- Best-in-class ergonomics
- Excellent durability
- Extremely fast
- Very low reaction
- Excellent power-to-weight ratio
- Integral power regulators
- M4 – M8 fasteners

Recommended for non-critical high cycle-rate applications where speed and ergonomics are important. Inline tools are typically suspended from spring balancers for use in vertical applications.



Pistols

- Best-in-class ergonomics
- Excellent durability
- Extremely fast
- Very low reaction
- Excellent power-to-weight ratio
- Integral power regulators
- M4 – M8 fasteners

Recommended for non-critical high cycle-rate applications where speed and ergonomics are important. Pistol tools are typically used in horizontal applications and can be suspended from a spring balancer or used freehand.



Accessories

- Spring balancers
- QC qualifier
- FRLs
- Arms
- Hoses and fittings
- Bits, boots, and gloves
- Service and more

Take advantage of our extensive line of accessories to optimize your assembly operations and to maximize your productivity.

Accessories

Spring balancers	FRLs	Protective boots	Bench mount arm	Inline tool holder	Pistol tool holder	Qualifier hoses	Air tool qualifiers
BLD1 BLD2	CBH121-800	QIPS-boot QPL-boot	QTA010	NTC010-IT	PTC010-1C	QXJH-08-14 QXJH-16-14 QXJH-25-14	QC100-S-K

The best equipment deserves the best service

At Ingersoll Rand, we know how important your equipment is to your livelihood. That's why for the past 100 years we've been setting the standard for not just powerful and durable products, but also for providing total solutions that help you get the job done right.

As tough as our equipment is, we also know that it needs to be maintained. When the time comes, let Ingersoll Rand meet your service and repair needs through our expansive Certified Service Network. Each Certified Service provider has the specialized testing equipment, genuine parts, and skilled training to ensure you're back up and running at original equipment manufacturer (OEM) specifications.

Global reach, local service

No matter where your facility is located, Ingersoll Rand is committed to serving you 24 hours a day, seven days a week. Our worldwide network of distributors, certified, factory-trained technicians, and engineers are a phone call away — ready to support you with innovative and cost-effective solutions that will keep you running at peak performance.



Repairs done right.
Service made simple.

irtools.com/tools/fastening

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IR Ingersoll Rand
Industrial Technologies

Ingersoll Rand Industrial Technologies provides products, services, and solutions that enhance our customers' energy efficiency, productivity, and operations. Our diverse and innovative products range from complete compressed air systems, tools, and pumps to material and fluid handling systems and environmentally friendly microturbines. We also enhance productivity through solutions created by Club Car®, the global leader in golf and utility vehicles for businesses and individuals.

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Qi Series Air Impact Screwdrivers



IR Ingersoll Rand



Ingersoll Rand wrote the book on impact tools. In 1934, we were the first to introduce a revolutionary tool that converted rotary impacts into torque with little to no torque reaction to the operator. More than 75 years later, we are still leading the industry by delivering innovations that streamline our customers' manufacturing processes. Our latest innovation, the Qi Series air impact screwdriver, embodies this legacy by providing industry-leading ergonomics and durability to maximize productivity.

The Qi Series design is based on extensive operator feedback from interviews and surveys. Our customers value easy-to-use tools and demand that they be durable enough to keep their operations running smoothly. The Qi Series answers this call with an optimal combination of ergonomics, durability, and performance to help make our customers' dreams a reality.

Our designer's uncompromised vision is quickly evident in the ergonomically sculpted composite handles, low-force reverse levers, and contoured hand rests that enable easy one-hand operation. Just as important as the sleek exterior, the fine-tuned impact mechanism inside delivers the reactionless, high-speed power operators love. Extensive computer-aided design, dynamic simulation, finite element analysis, and testing not only ensure the design meets the stringent performance requirements, but also the durability requirements for high cycle rate assembly applications. The end result is a family of tools that continues the legacy of industry-leading innovation.

Trusted tools, proven experience

Ingersoll Rand has extensive experience with threaded fastening processes. For more than 100 years, we've worked with many of the world's leading manufacturers in various industries. We understand the interface between the tool and operator; we know how to leverage the power of ergonomically designed equipment to maximize productivity and inspire progress.

Qi Series air impact screwdrivers

Qi Series air impact screwdrivers are designed with the end user in mind. Best-in-class ergonomics allow the operator to focus on the job, not the tool, and the extremely durable impact mechanism delivers high speed reactionless power capable of meeting the rigorous demands of high cycle rate assembly applications. The end result: a tool that helps you maximize productivity.

Extensive design simulations and finite element analysis enabled the development of a high-performance impact mechanism durable enough to hold up under the most demanding job requirements.

Rigorous testing ensures the design meets the stringent performance requirements of our customers.



Integral power regulator
Provides easy onboard adjustment

Durable aluminum main body
Withstands tough operating conditions

Low-force reverse lever
Ideally positioned for easy one-handed operation

Ergonomic composite handle
Delivers operator comfort and durability

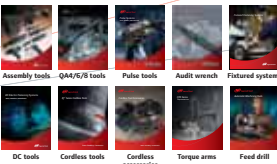
Heavy-duty impact mechanism
Provides high-speed reactionless power for high cycle rates

Comfortable ergonomic hand rest and actuator
Allow the operator to focus on the job, not on the tool

Double-ended 1/4" quick change bit holder
makes switching bits easy

Optimally positioned ports
direct exhaust away from the workpiece

Multiple sizes and configurations
allow flexibility to choose the ideal tool for the application



		90 psi ft-lb (Nm)*	90 psi rpm	lb (kg)	in (mm)	cfm (L/min)	in
DC INLINE LEVER START							
QIS08Q4	M4	1.5 - 5.9 (2 - 8)	13,500	1.8 (0.8)	9.29 (236)	11 (311)	1/4"
QIS14Q4	M5	3.7 - 10.3 (5 - 14)	13,000	1.8 (0.8)	9.29 (236)	19 (538)	1/4"
QIS20Q4	M6	7.4 - 14.8 (10 - 20)	12,000	2.3 (1.0)	9.53 (242)	23 (651)	1/4"
QIS30Q4	M8	14.8 - 19.9 (20 - 27)	12,000	2.3 (1.0)	9.53 (242)	26 (736)	1/4"
DC PISTOL TRIGGER START							
QIP08Q4	M4	1.5 - 5.9 (2 - 8)	12,000	1.7 (0.7)	6.06 (154)	16 (453)	1/4"
QIP14Q4	M5	3.7 - 10.3 (5 - 14)	12,400	1.8 (0.8)	6.06 (154)	22 (623)	1/4"
QIP20Q4	M6	7.4 - 14.8 (10 - 20)	11,300	2.3 (1.0)	6.46 (164)	31 (878)	1/4"
QIP30Q4	M8	14.8 - 22.1 (20 - 30)	9,000	2.3 (1.0)	6.85 (174)	32 (906)	1/4"

* Note: Highest recommended torque for assembly line applications. Exceeding the highest recommended torque repeatedly may result in reduced tool life.

Series	Handle	Actuator	Bit Holder
Qi	33 - 89 (8.6)	1/4" NPT	3/8" (10 mm)

Manuals

Series	Product	Parts	Safety
QIS08Q4, QIS14Q4	45743994	45735883	04580916
QIS20Q4	45743994	45739620	04580916
QIP08Q4, QIP14Q4	45743994	45739638	04580916
QIP20Q4	45743994	45740016	04580916

To find manuals on the Web: www.irtechpubs.com

Tune-up kits

Tool series	Motor kit	Mechanism kit	Vane kit
QIS08Q4	J051-TMK	J052-TMK	J01-42-6
QIS14Q4	J052-TMK	J052-TMK	J02-42-6
QIS20Q4	J053-TMK	J053-TMK	J03-42-6
QIS30Q4	J054-TMK	J054-TMK	J04-42-6
QIP08Q4	J0P1-TMK	J0P2-TMK	J01-42-6
QIP14Q4	J0P2-TMK	J0P3-TMK	J02-42-6
QIP20Q4	J0P3-TMK	J0P3-TMK	J03-42-6
QIP30Q4	J0P4-TMK	J0P4-TMK	J04-42-6

Literature

Catalog name	Form number	Catalog name	Form number
DC tools	BRIS-0109-008	Torque arms	BRPS-0907-044
QAA/Q/B air tools	BRPS-1007-093	Pulse tools	SW041107
Audit wrench	ASM-1106-128	Featured fastening	BRIS-1107-043
Assembly tools	BRPS-1007-052	Cordless tools	VSS-0806-060
Feed drill	52475-AT-C	Cordless accessories	VSS-0806-065

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